



# CLASSIC

**Rayon Embroidery  
Thread**

**Viskose  
Stickgarn**

**Hilo para  
bordar de rayón**

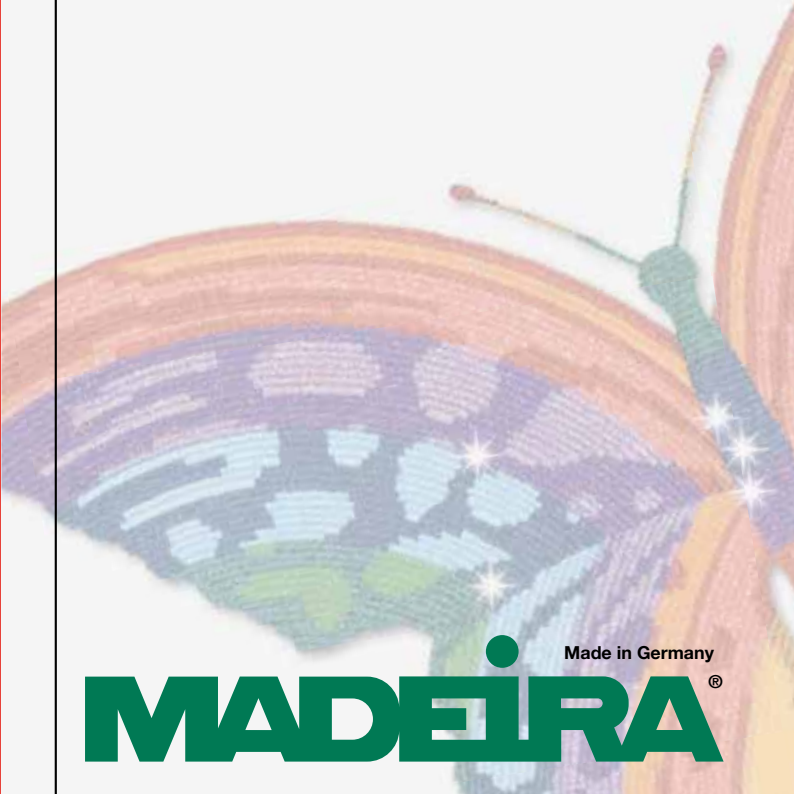
**Filato da ricamo in  
viscosa**

**Fil à broder rayonne**

**Linha para bordar de  
viscose**

**Floş  
nakış ipliđi**

**人造丝绣花线**

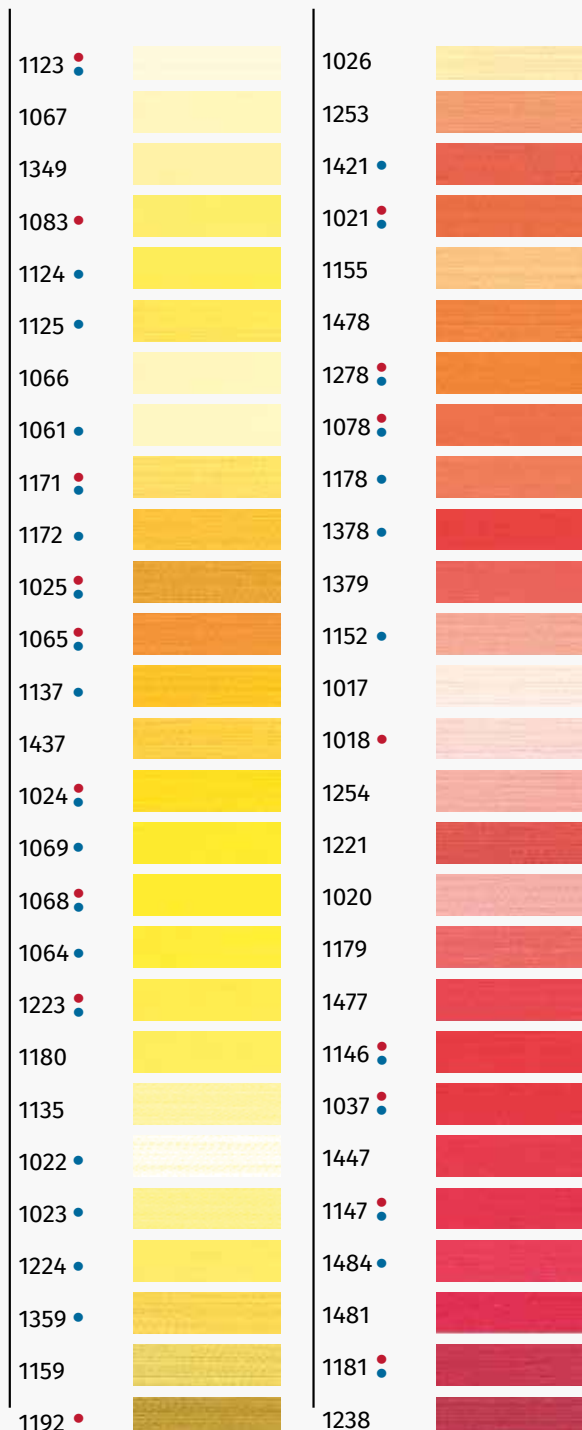


Made in Germany

**MADEIRA**®

1

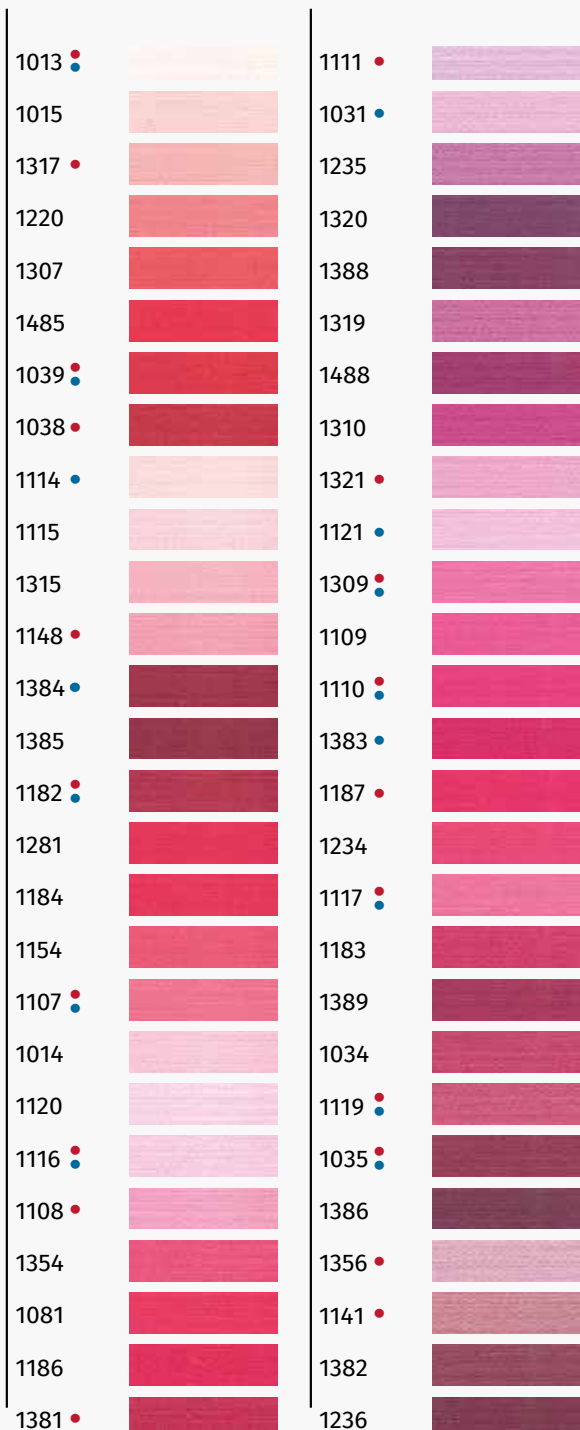
2



**CLASSIC** • No. 30 • No. 60

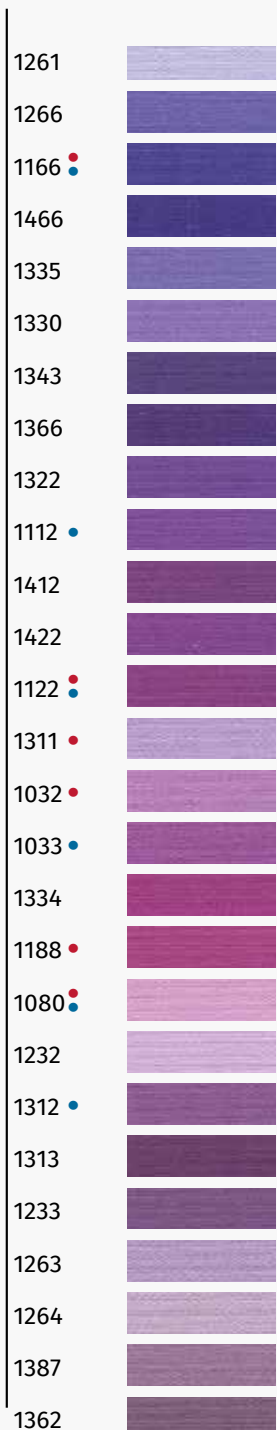
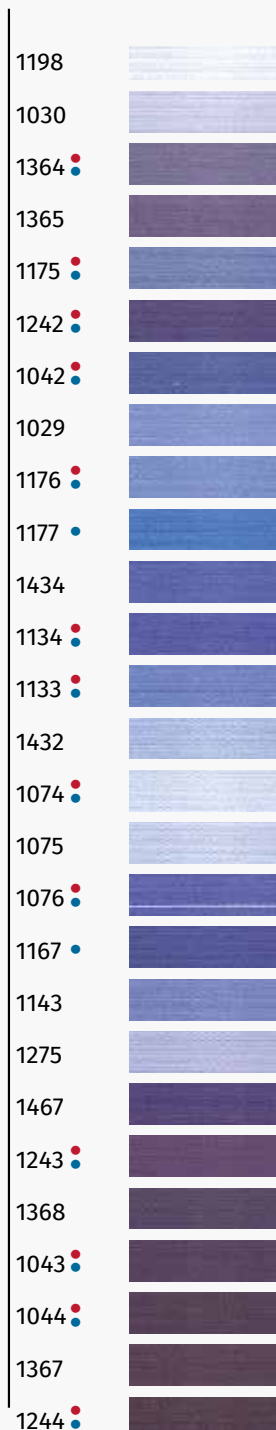
3

4



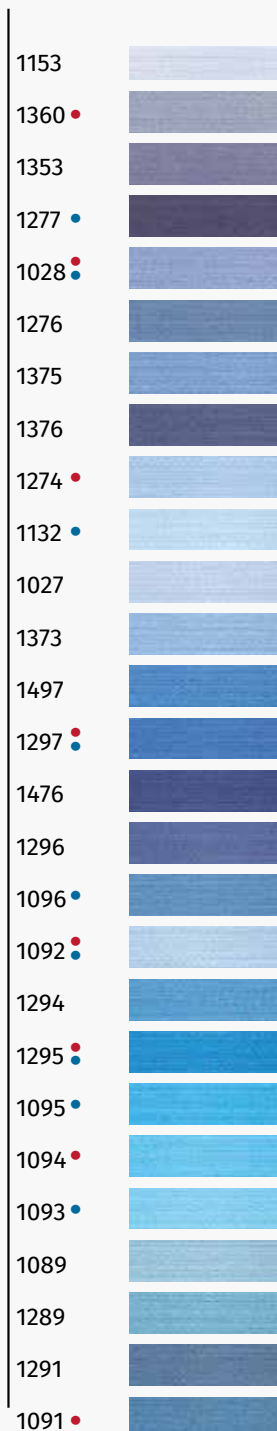
● No. 30 ● No. 60



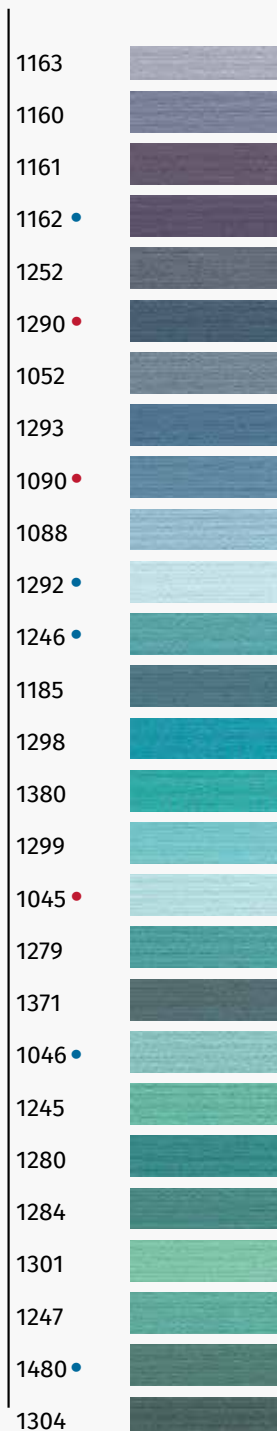
**5****6**

● No. 30 ● No. 60

7

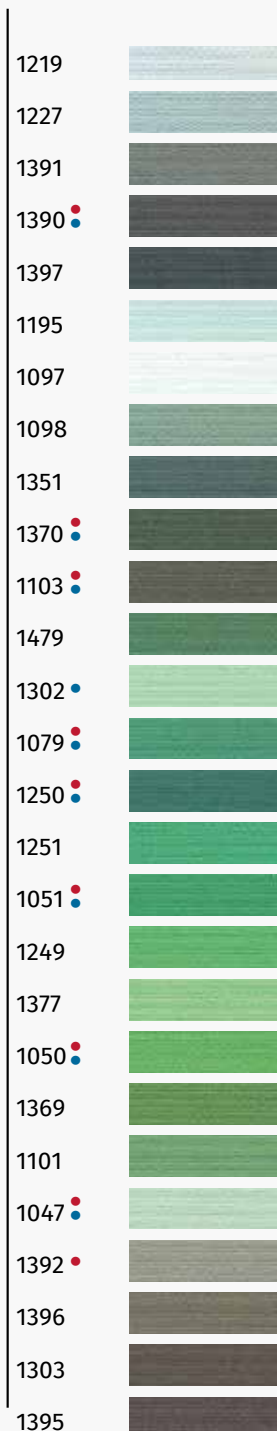


8

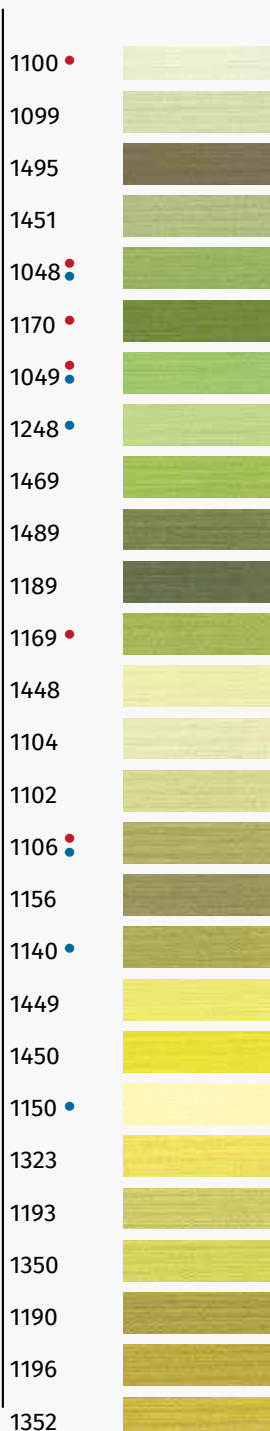


• No. 30 • No. 60

9



10



CLASSIC

• No. 30 • No. 60

## 11

1270	●	
1070	●●	
1225	●●	
1372		
1425		
1470		
1491	●	
1255		
1344		
1338	●●	
1348		
1273		
1191		
1194		
1494		
1260		
1105		
1157	●	
1357		
1406		
1306		
1305		
1339		
1337		
1308	●	
1394	●●	
1393		

## 12

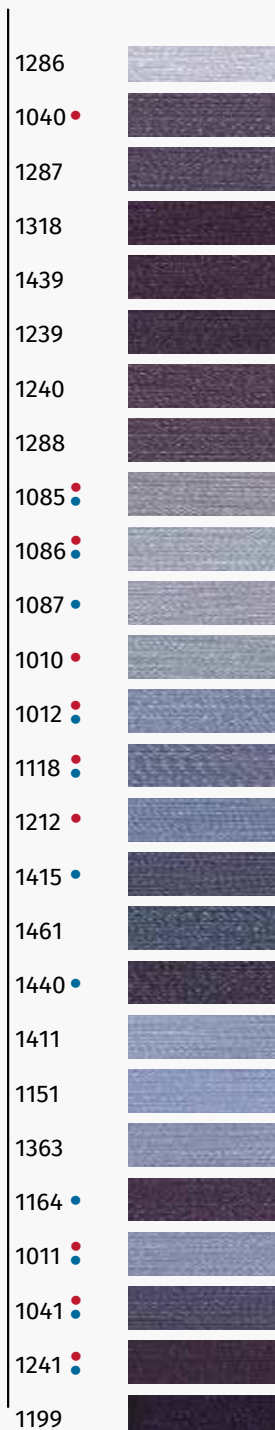
1055	●●	
1256	●	
1173	●●	
1272		
1056		
1057	●●	
1126		
1226		
1257		
1258		
1158		
1058	●●	
1145	●	
1059	●●	
1127		
1342		
1142		
1054	●	
1259		
1053	●	
1174	●	
1374	●	
1358		
1036		
1445		
1430		
1431		

● No. 30 ● No. 60

## 13



## 14



● No. 30 ● No. 60

15

16

1001

1002

1003

1004

1005

1000

1006

1007

1008

1009

2001

2004

2003

2006

2002

2005

2000

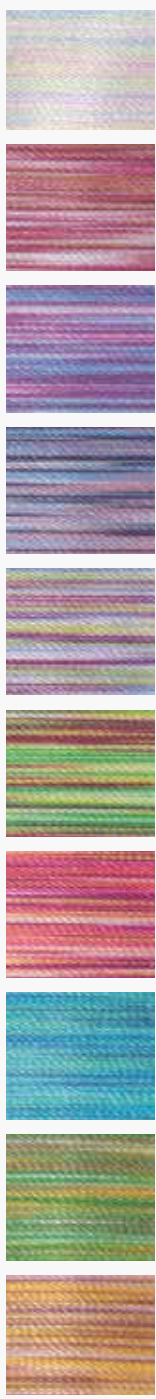
2009

2007

2008

• No. 30 • No. 60

Astro



17

2026



2038



2016



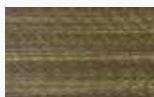
2039



2033



2029



2053



2040



2011



2024



2018



2017



2034



Ombré

18

2014



2050



2051



2055



2060



2022



Ombré

2103



2105



2141



2142



2148



2149



Multicolour



# Index of Colors · Farbnummern-Verzeichnis

## Index des numéros de coloris

MADEIRA	Scale	MADEIRA	Scale	MADEIRA	Scale	MADEIRA	Scale	MADEIRA	Scale	MADEIRA	Scale	MADEIRA	Scale
Color	Streifen	Color	Streifen	Color	Streifen	Color	Streifen	Color	Streifen	Color	Streifen	Color	Streifen
Farbe	Colonne	Farbe	Colonne	Farbe	Colonne	Farbe	Colonne	Farbe	Colonne	Farbe	Colonne	Farbe	Colonne
Couleur	Colonne	Couleur	Colonne	Couleur	Colonne	Couleur	Colonne	Couleur	Colonne	Couleur	Colonne	Couleur	Colonne
1000	15	1063	13	1127	12	1191	11	1280	8	1360	7	1460	13
1001	15	1064	1	1128	13	1192	1	1281	3	1361	13	1461	14
1002	15	1065	1	1129	13	1193	10	1284	8	1362	5	1463	13
1003	15	1066	1	1130	13	1194	11	1286	14	1363	14	1466	5
1004	15	1067	1	1131	13	1195	9	1287	14	1364	6	1467	6
1005	15	1068	1	1132	7	1196	10	1288	14	1365	6	1469	10
1006	15	1069	1	1133	6	1198	6	1289	7	1366	5	1470	11
1007	15	1070	11	1134	6	1199	14	1290	8	1367	6	1476	7
1008	15	1071	13	1135	1	1212	14	1291	7	1368	6	1477	2
1009	15	1072	13	1136	13	1219	9	1292	8	1369	9	1478	2
1010	14	1074	6	1137	1	1220	3	1293	8	1370	9	1479	9
1011	14	1075	6	1138	13	1221	2	1294	7	1371	8	1480	8
1012	14	1076	6	1140	10	1223	1	1295	7	1372	11	1481	2
1013	3	1078	2	1141	4	1224	1	1296	7	1373	7	1484	2
1014	3	1079	9	1142	12	1225	11	1297	7	1374	12	1485	3
1015	3	1080	5	1143	6	1226	12	1298	8	1375	7	1488	4
1017	2	1081	3	1144	13	1227	9	1299	8	1376	7	1489	10
1018	2	1082	13	1145	12	1228	13	1301	8	1377	9	1491	11
1020	2	1083	1	1146	2	1229	13	1302	9	1378	2	1494	11
1021	2	1084	13	1147	2	1230	13	1303	9	1379	2	1495	10
1022	1	1085	14	1148	3	1232	5	1304	8	1380	8	1497	7
1023	1	1086	14	1149	13	1233	5	1305	11	1381	3	2000	16
1024	1	1087	14	1150	10	1234	4	1306	11	1382	4	2001	16
1025	1	1088	8	1151	14	1235	4	1307	3	1383	4	2002	16
1026	2	1089	7	1152	2	1236	4	1308	11	1384	3	2003	16
1027	7	1090	8	1153	7	1238	2	1309	4	1385	3	2004	16
1028	7	1091	7	1154	3	1239	14	1310	4	1386	4	2005	16
1029	6	1092	7	1155	2	1240	14	1311	5	1387	5	2006	16
1030	6	1093	7	1156	10	1241	14	1312	5	1388	4	2007	16
1031	4	1094	7	1157	11	1242	6	1313	5	1389	4	2008	16
1032	5	1095	7	1158	12	1243	6	1315	3	1390	9	2009	16
1033	5	1096	7	1159	1	1244	6	1317	3	1391	9	2011	17
1034	4	1097	9	1160	8	1245	8	1318	14	1392	9	2014	18
1035	4	1098	9	1161	8	1246	8	1319	4	1393	11	2016	17
1036	12	1099	10	1162	8	1247	8	1320	4	1394	11	2017	17
1037	2	1100	10	1163	8	1248	10	1321	4	1395	9	2018	17
1038	3	1101	9	1164	14	1249	9	1322	5	1396	9	2022	18
1039	3	1102	10	1166	5	1250	9	1323	10	1397	9	2024	17
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1043	6	1106	10	1171	1	1254	2	1334	5	1411	14	2034	17
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1045	8	1108	3	1173	12	1256	12	1336	13	1415	14	2039	17
1046	8	1109	4	1174	12	1257	12	1337	11	1421	2	2040	17
1047	9	1110	4	1175	6	1258	12	1338	11	1422	5	2050	18
1048	10	1111	4	1176	6	1259	12	1339	11	1425	11	2051	18
1049	10	1112	5	1177	6	1260	11	1342	12	1428	13	2053	17
1050	9	1114	3	1178	2	1261	5	1343	5	1430	12	2055	18
1051	9	1115	3	1179	2	1263	5	1344	11	1431	12	2060	18
1052	8	1116	3	1180	1	1264	5	1348	11	1432	6	2103	18
1053	12	1117	4	1181	2	1266	5	1349	1	1434	6	2105	18
1054	12	1118	14	1182	3	1270	11	1350	10	1437	1	2141	18
1055	12	1119	4	1183	4	1272	12	1351	9	1439	14	2142	18
1056	12	1120	3	1184	3	1273	11	1352	10	1440	14	2148	18
1057	12	1121	4	1185	8	1274	7	1353	7	1445	12	2149	18
1058	12	1122	5	1186	3	1275	6	1354	3	1447	2		
1059	12	1123	1	1187	4	1276	7	1356	4	1448	10		
1060	13	1124	1	1188	5	1277	7	1357	11	1449	10		
1061	1	1125	1	1189	10	1278	2	1358	12	1450	10		
1062	13	1126	12	1190	10	1279	8	1359	1	1451	10		

## CLASSIC 40

Art. No. 911  
10 x 1.000 m



422

Art. No. 910  
10 x 5.000 m



65/9 - 75/11

dtex 135 x 2  
den 120 x 2

## CLASSIC 30

Art. No. 921  
10 x 3.000 m



125

75/11

dtex 200 x 2  
den 180 x 2

## CLASSIC 60

Art. No. 915  
10 x 1.500 m



132

Art. No. 916  
10 x 5.000 m



60/8 - 65/9

dtex 84 x 2  
den 75 x 2

100% viscose [filament]



**MADEIRA Garnfabrik**  
Rudolf Schmidt KG  
Zinkmattenstraße 38  
D-79108 Freiburg  
Germany

Tel. + 49 (0)761-510 40-0  
Fax + 49 (0)761-50 84 56  
service@madeira.com

[www.madeira.com](http://www.madeira.com)



STANDARD  
100

21.0.63511  
Hohenstein HTTI



STANDARD  
100

94.0.6007  
Hohenstein HTTI



# POLYNEON

Polyester  
Embroidery  
Thread

Polyester  
Stickgarn

Hilo para  
bordar de  
poliéster

Filato da  
ricamo in  
poliestere

Fil à broder  
polyester

Linha para  
bordar de  
poliéster

Polyester  
nakış ipliği

涤纶绣花线

 No. 84

with highlighted colours  
**POLYNEON 40**  
green

Made in Germany

**MADEIRA**®

# POLYNEON 40 green

MACHINE EMBROIDERY THREAD  
100% polyester [recycled]



Art. No. 718  
10 x 5.000 m



dtex 135 x 2  
den 120 x 2



60/8 - 75/11



108 colours



△max. 20g/l active chlorine - max. 30°C - max. 30min



All colours marked with



are available as

## POLYNEON 40 green

For ordering Polyneon Green shades just change the first number in the Polyneon colour codes.

Colour no.  
**Polyneon**

e.g. **1**8 10

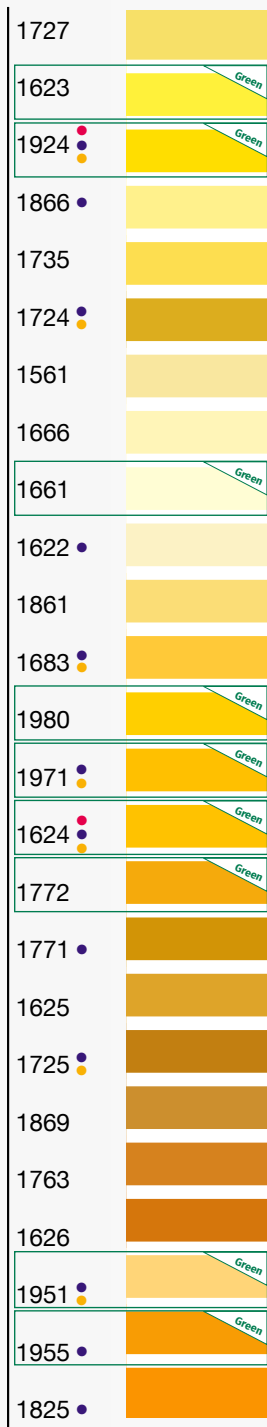


Colour no.  
**Polyneon Green**

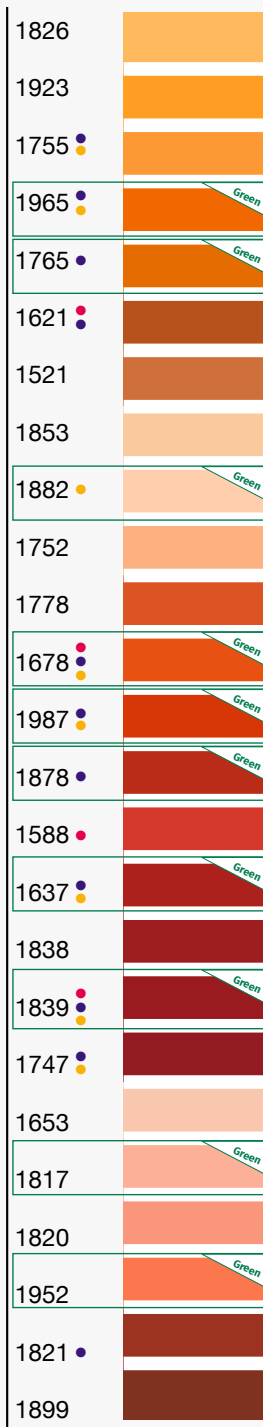
**6**8 10



1

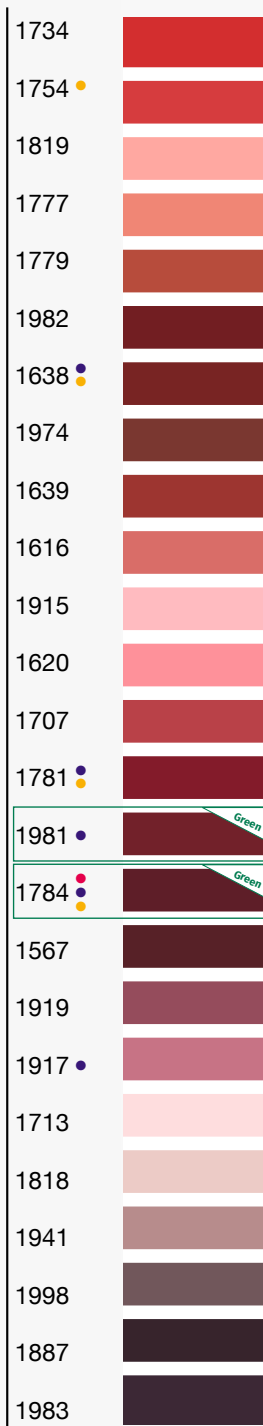


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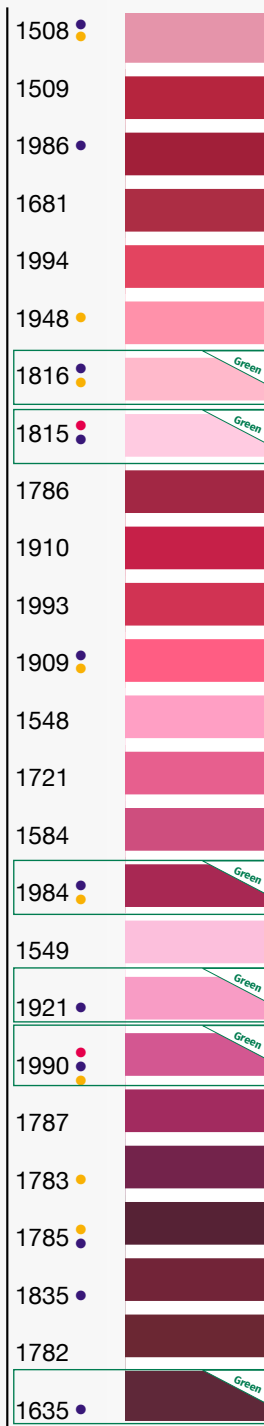
**POLYNEON**

● No. 60 ● No. 75 ● Flame retardant

3



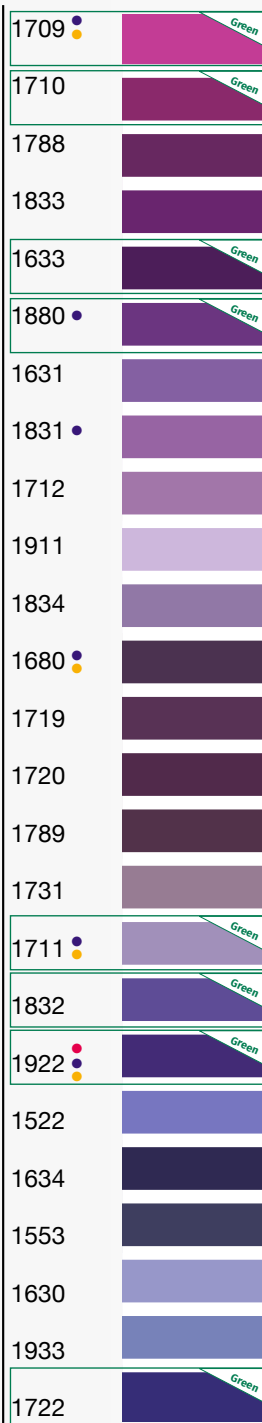
4



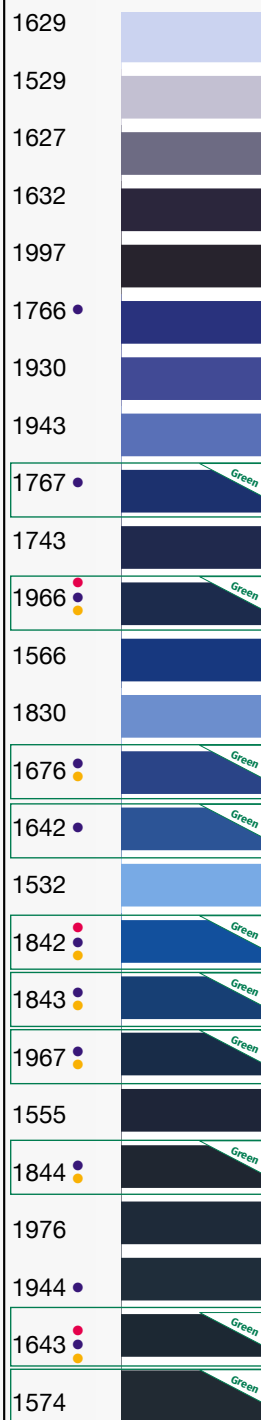
POLYNEON

● No. 60 ● No. 75 ● Flame retardant

5



6



POLYNEON

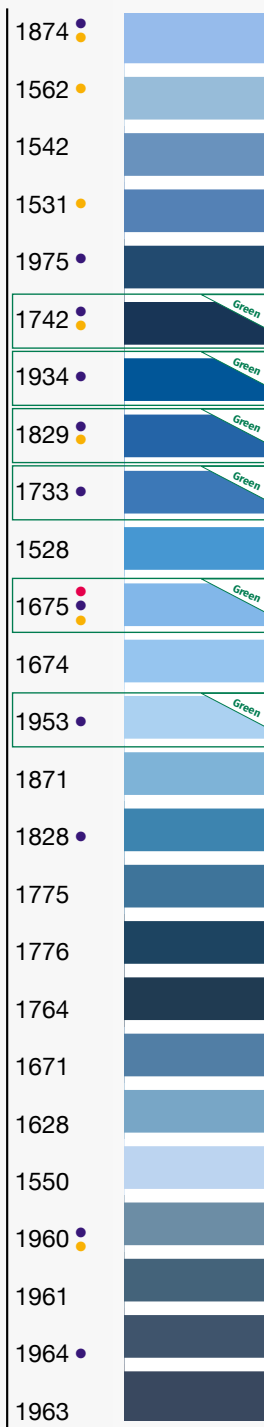
● No. 60

● No. 75

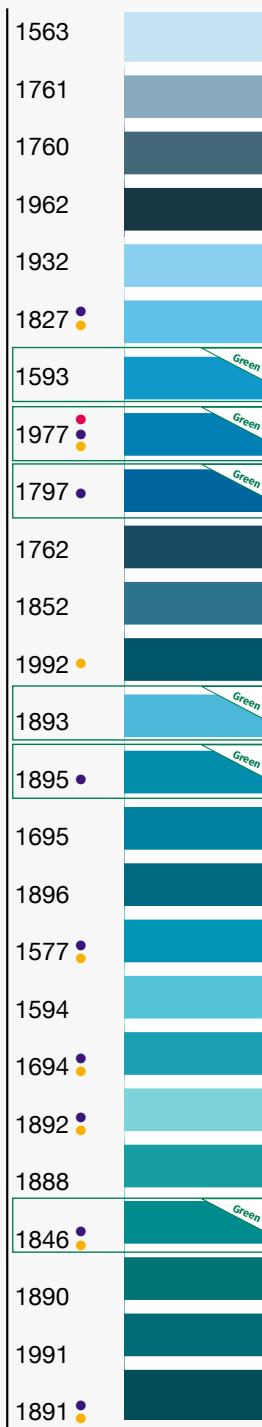
● Flame retardant



7



8



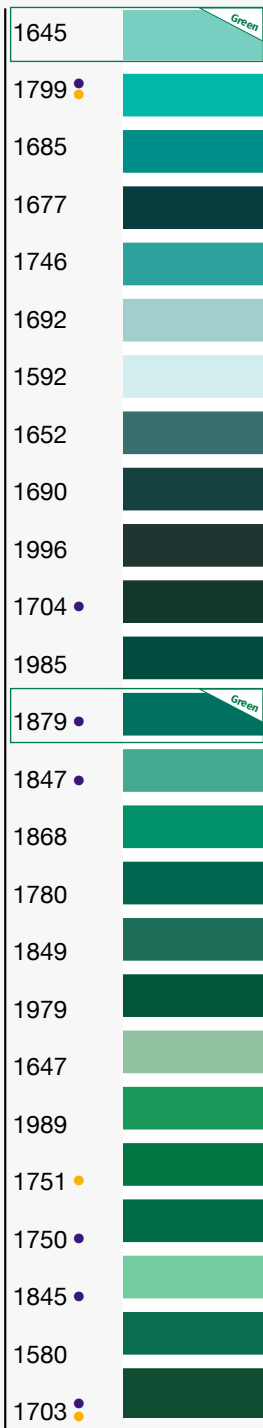
POLYNEON

● No. 60

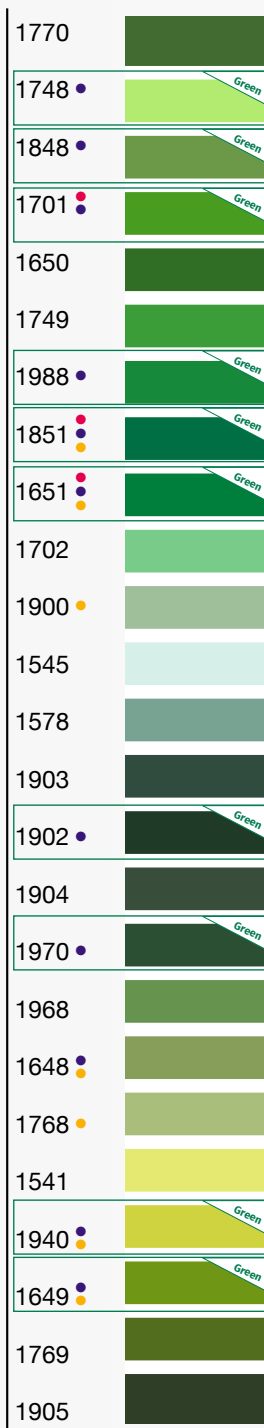
● No. 75

● Flame retardant

9



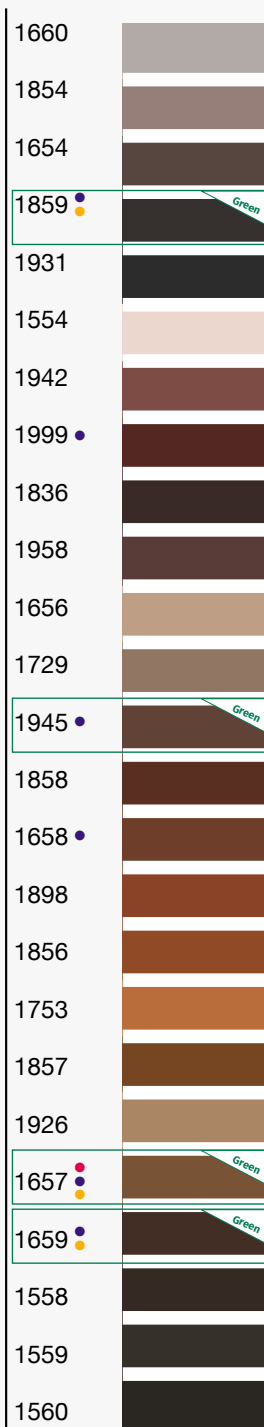
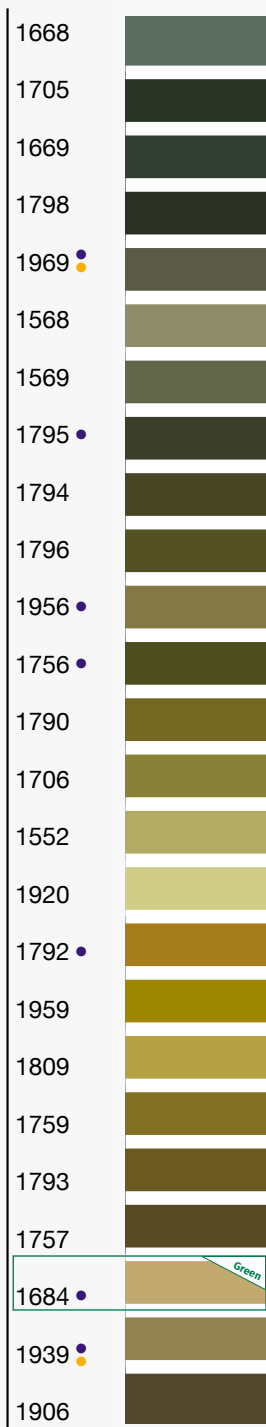
10

**POLYNEON**

● No. 60

● No. 75

● Flame retardant

**11****12****POLYNEON**

- No. 60
- No. 75
- Flame retardant

# 13

1557	●	
1745		
1929		
1744		
1936		
1736		
1938	●	Green
1573		
1872		
1928	● ●	
1728	● ● ●	Green
1855	● ●	
1884	●	Green
1885		
1527		
1927		
1556		
1726		
1949	●	Green
1723	●	
1870		
1773		
1973	●	
1565		
1758		

# 14

1739	●	Green
1540		
1741	● ●	Green
1812	●	Green
1810	● ●	Green
1665		
1664		
1862		
1860	●	
1662		
1663		
1535	●	
1738	●	Green
1682	● ● ●	Green
1582	● ●	
1822		Green
1863		
1526		
1670	● ● ●	Green
1673	●	Green
1672	● ●	Green
1791	● ● ●	Green
1538		
1730		
1957		

# 15

1617	
1619	
1618	
1740	
1886	
1686 ●	
1687	
1505	
1572	
1640 ●●●	
1614	
1539	
1689	
1615 ●	
1502	
1918 ●●●	
1718 ●	
1611 ●●	
1612	
1840 ●●	
1841 ●	
1641	
1544	
1506	
1507	

# 16

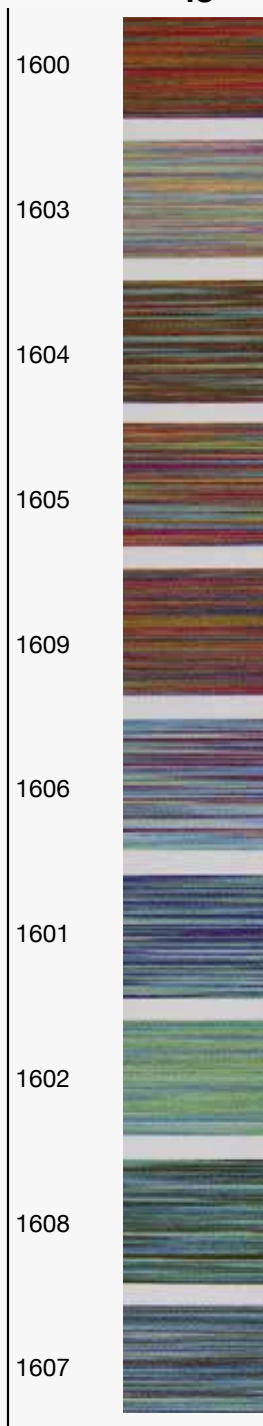
1575 ●	
1613	
1610	
1811 ●●●	
1564 ●●	
1589	
1500	
1800 ●●● Black	
2800 Tunnel dry finisher	
1805 ●●	
1801 ●●● Super white	
1802 ●	
1804 Natural white	
1803 ●●● Creme white	

**17**



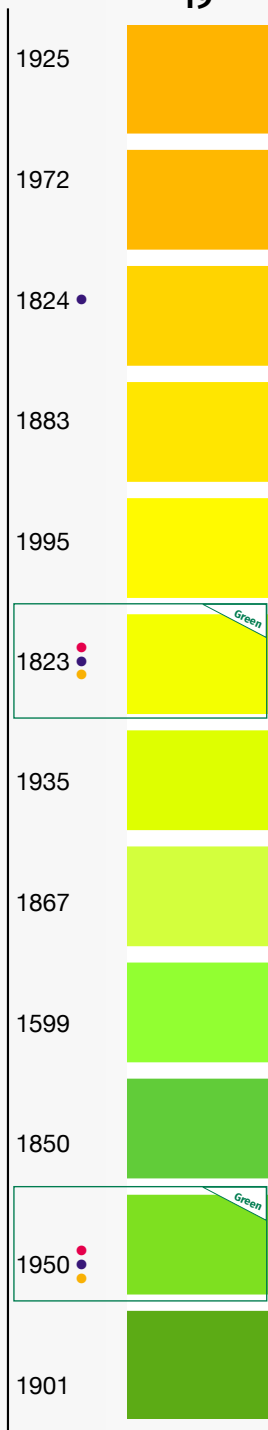
Multicolor

**18**



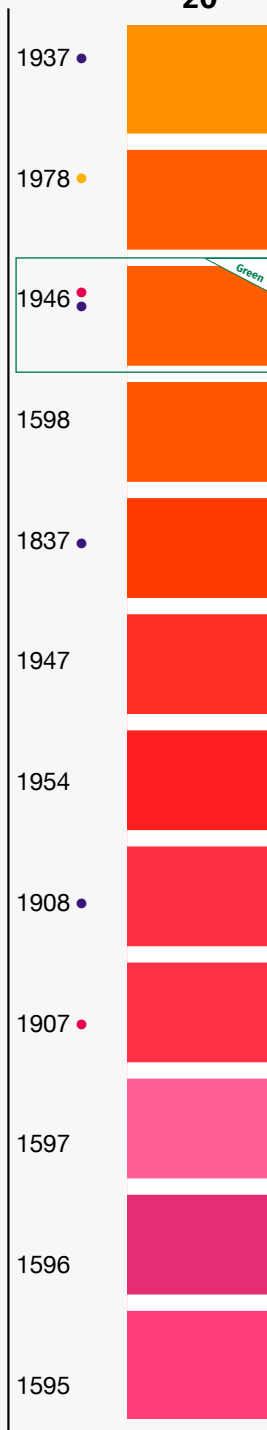
Multicolor

19



Fluorescent

20



Fluorescent



## POLYNEON 40

Art. No. 919  
10 x 1.000 m



Art. No. 918  
10 x 5.000 m



60/8 - 75/11

dtex 135 x 2  
den 120 x 2

## POLYNEON 60

Art. No. 924  
10 x 1.500 m



Art. No. 926  
10 x 5.000 m



black white

60/8 - 65/9

dtex 84 x 2  
den 75 x 2

## POLYNEON 75

Art. No. 936  
10 x 2.500 m



Art. No. 935  
10 x 10.000 m



black white

60/8

dtex 55 x 2  
den 50 x 2

## POLYNEON FR

Art. No. 933  
10 x 2.500 m



60/8 - 75/11

dtex 135 x 2  
den 120 x 2



△ max. 20g/l active chlorine - max. 30°C - max. 30min

100% polyester [filament]

**MADEIRA Garnfabrik**  
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Germany

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Fax + 49 (0)761-50 84 56  
service@madeira.de

Needle recommendations are for standard fabrics & applications



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CONFIDENCE IN TEXTILES

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**SEM SA** green

**Lyocell  
Embroidery Thread**

**Lyocell-Stickgarn**

**Hilo de bordar  
de lyocell**

**Filato da ricamo  
in lyocell**

**Fil à broder  
en lyocel**

**Linha de bordar  
lyocell**

**Liyosel  
nakış ipliği**

**莱赛尔绣花线**

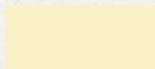
**Made from 100%  
TENCEL™ Lyocell**

**No. 201**

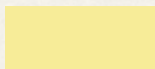
Made in Germany  
**MADEIRA**®

**1**

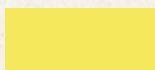
066



266



023



124



064



069



125



172



024



137



065



278



078



378



037



147



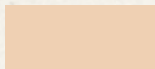
039



181

**2**

153



379



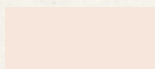
179



021



013



182



384



281



116



108



381



120



321



310



309



110



035



236



3

188



122



112



033



032



263



166



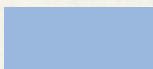
467



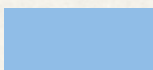
076



075



274



133



134



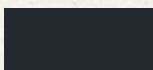
167



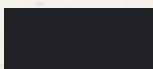
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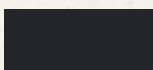
043



044

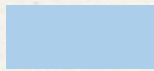


367



4

027



028



175



042



242



434



029



132



497



177



373



094



095



295



045



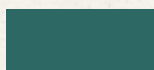
299



246

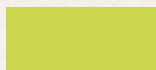


293

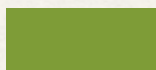


**5**

449



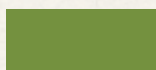
469



170



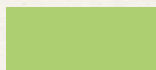
048



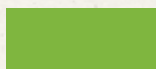
099



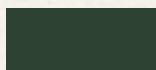
248



049



103



370



050



051



251



079



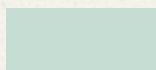
250



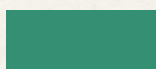
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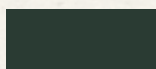
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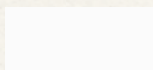
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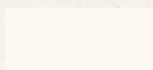
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**6**

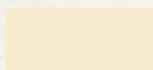
071\*



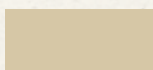
149



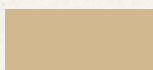
072



084



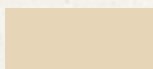
055



255



138



128



144



056



173



127



258



058



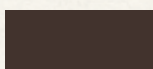
158



145



445



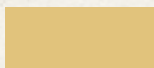
059



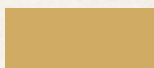
\* for overlying

7

270



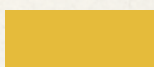
070



225



359



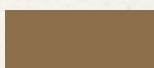
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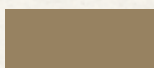
348



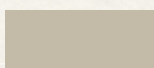
344



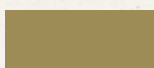
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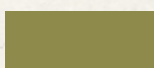
060



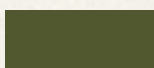
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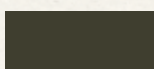
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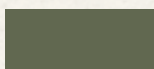
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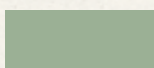
357



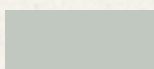
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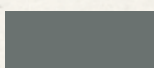
337



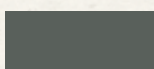
010



415



361



8

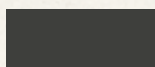
040



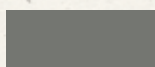
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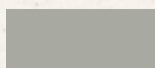
440



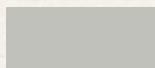
288



085



087



086



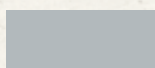
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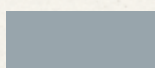
118



011



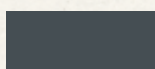
212



041



164

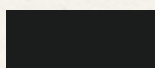


241



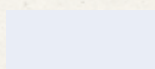
100

black



101

super  
white



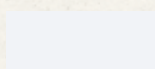
105

fluoresc.  
white



102

white





We reserve the right to make modifications for the technical advancement of the product.

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# SENSA green

Art. No. 710  
10 x 5.000 m



65/9 - 75/11



dtex 100 x 2  
den 90 x 2

144

**suitable for designs  
digitised for  
40 weight threads**

# SENSA Bobbin green

Art. No. 319  
10 x 7.500 m



dtex 74 x 2  
den 66 x 2



black & white



100 % lyocell [TENCEL™]

**MADEIRA Garnfabrik**  
Rudolf Schmidt KG  
Zinkmattenstraße 38  
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Germany

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service@madeira.com



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# FROSTED MATT

**Extra matt  
Embroidery Thread**

**Extra mattes  
Stickgarn**

**Hilo para bordar  
extra mate**

**Filato da ricamo  
extra opaco**

**Fil à broder  
extra mat**

**Linha de bordar  
extra mate**

**Ekstra mat  
nakış ipliği**

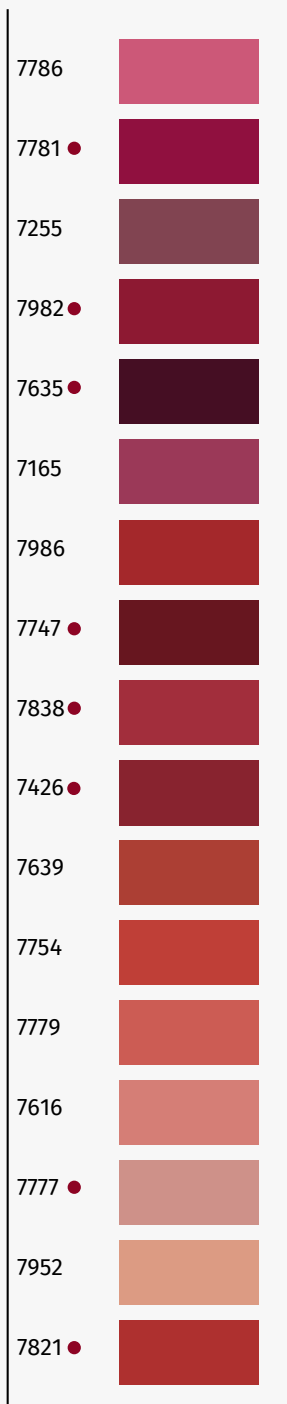
**超级亚光绣花线**

**No. 112**

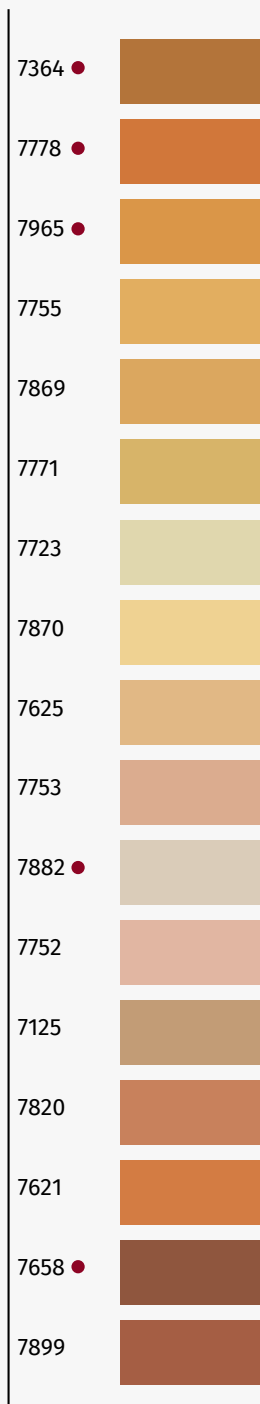
Made in Germany

**MADEIRA**®

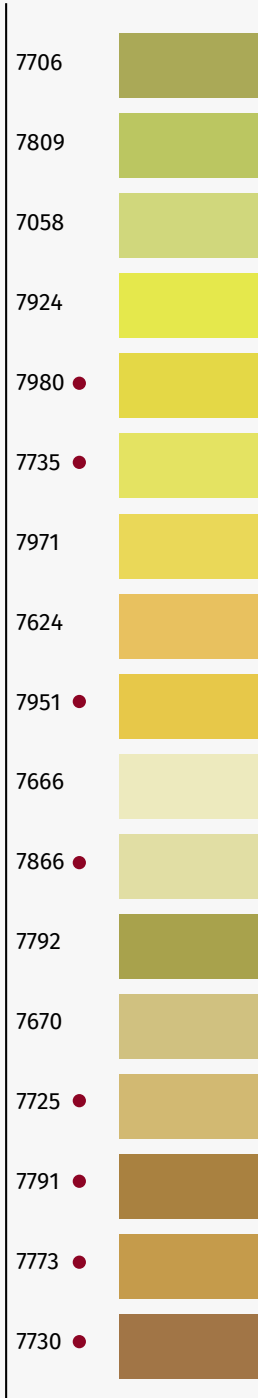
1



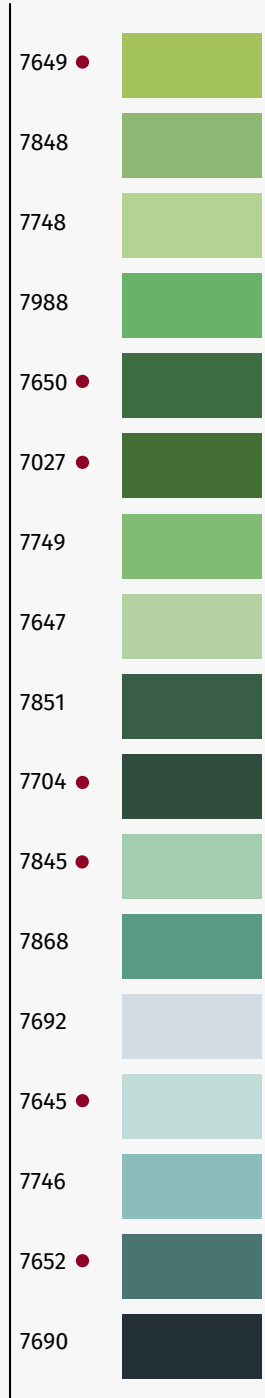
2



3



4



● available in FROSTED MATT 30

5

7795 ●



7969



7939 ●



7793 ●



7920



7790



7804



7833



7970 ●



7770



7648



7900



7668 ●



7902



7903 ●



7432



7739 ●



6

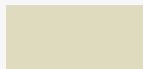
7931 ●



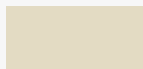
7936



7860 ●



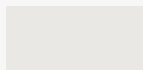
7938



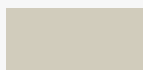
7661 ●



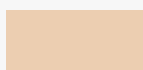
7949



7822 ●



7855



7657



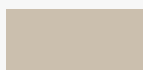
7885 ●



7884



7682 ●



7729



7745 ●



7859



7957 ●



7408



7

7874



7871 ●



7733 ●



7934



7147



7144 ●



7442 ●



7761



7628 ●



7842 ●



7843 ●



7767



7466 ●



7742



7976



7643 ●



7844 ●



8

7892



7694



7695 ●



7893



7313



7827 ●



7977 ●



7797 ●



7142



7775



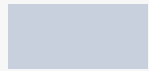
7852 ●



7674



7953 ●



7760 ●



7962 ●



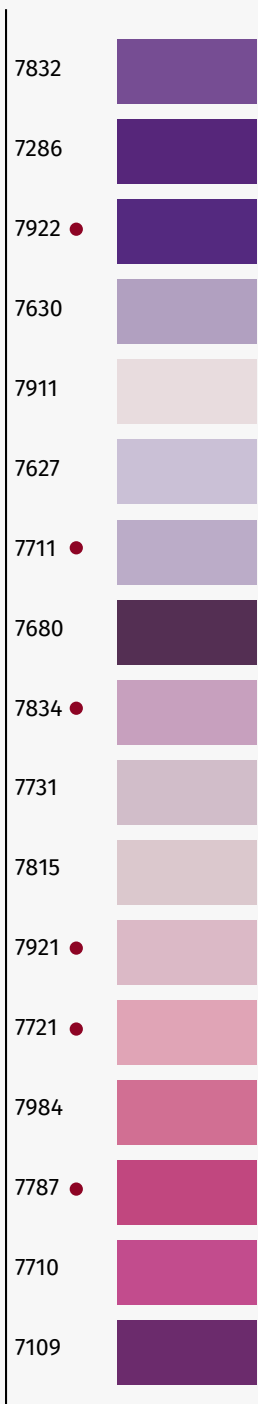
7476



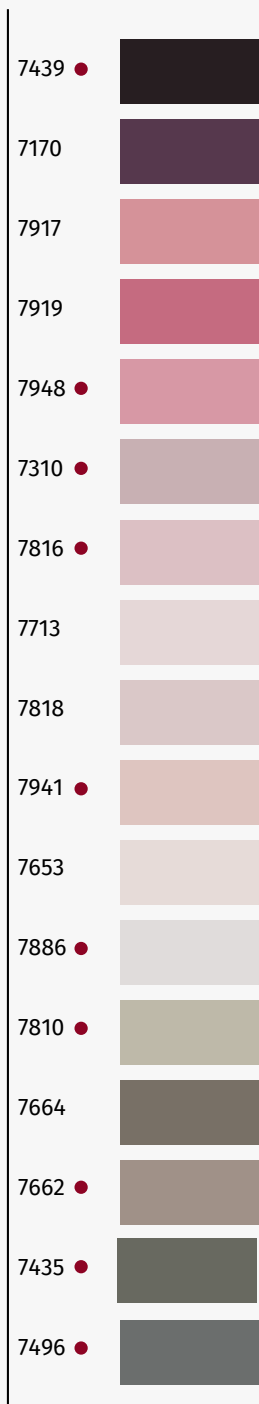
7468



9

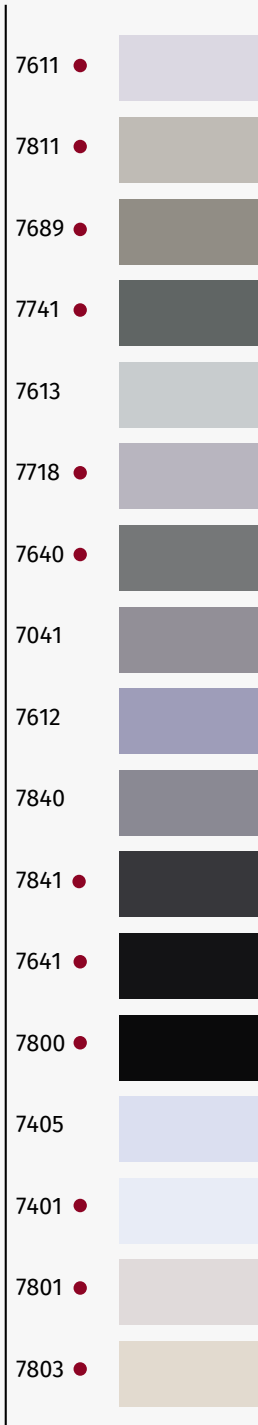


10



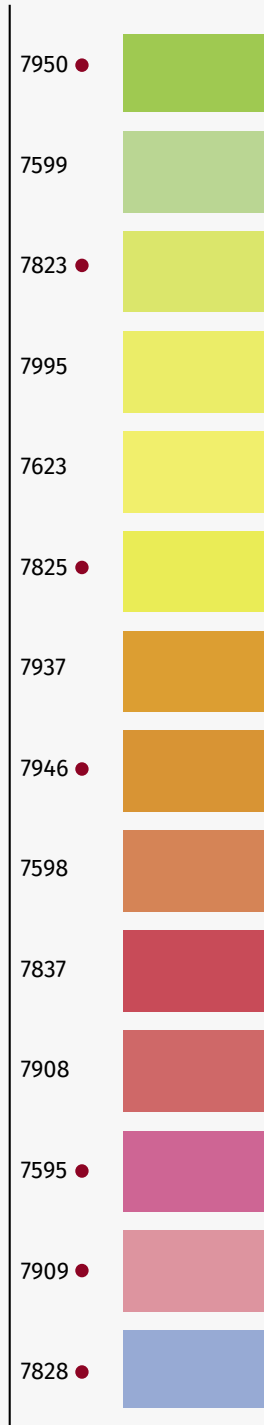
● available in FROSTED MATT 30

11



Fluorescent

12



# FROSTED MATT 40

Art. No. 942  
10 x 1.000 m



Art. No. 940  
10 x 2.500 m



60/8 - 75/11

dtex 90 x 2  
den 80 x 2



201

# FROSTED MATT 30

Art. No. 944  
10 x 2.500 m



70/10 - 80/12

dtex 175 x 2  
den 160 x 2



96



100 % polyester

## Fastness to light:



6-8 (excluding fluoresc.)

**MADEIRA Garnfabrik**  
Rudolf Schmidt KG  
Zinkmattenstraße 38  
D-79108 Freiburg  
Germany

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# BURMILANA

**Wool Effect  
Embroidery Thread**

**Stickgarn mit  
Wollcharakter**

**Hilo de bordar con  
aspecto lanoso**

**Filato da ricamo  
d'aspetto lanoso**

**Fil à broder  
d'aspect laineux**

**Linha de bordar  
com aspecto de lã**

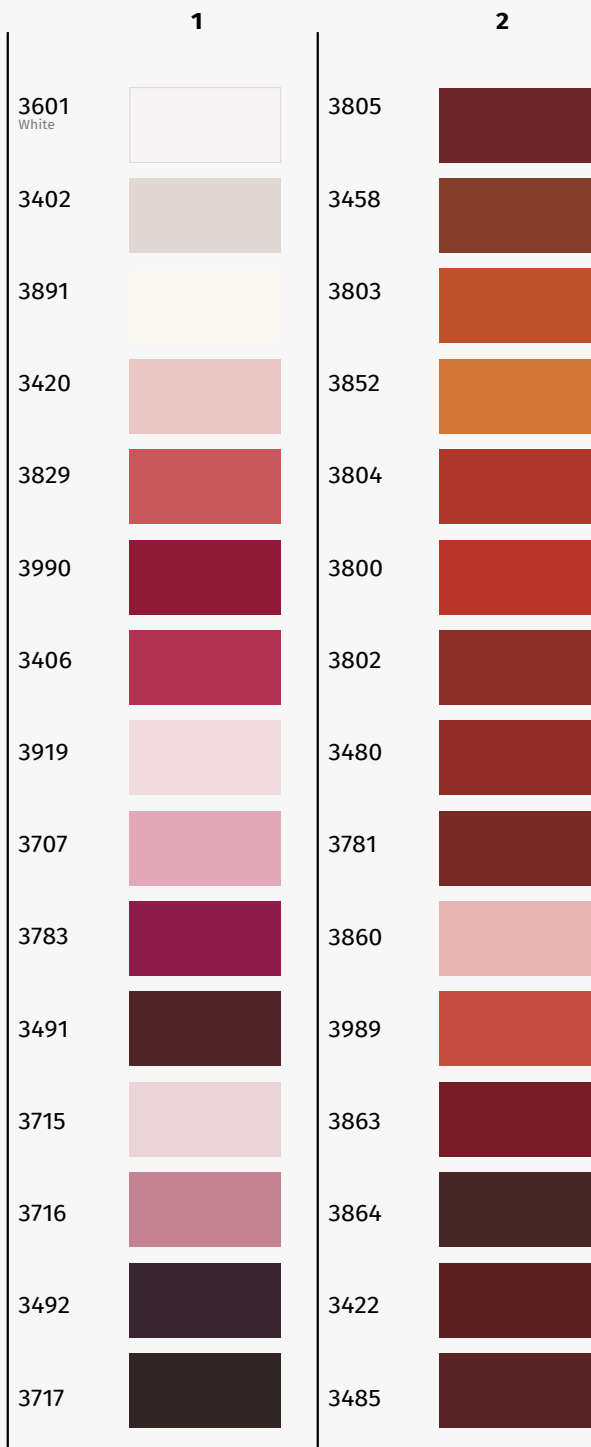
**Yün görünümlü  
nakış ipliği**

**羊毛效果绣花线**

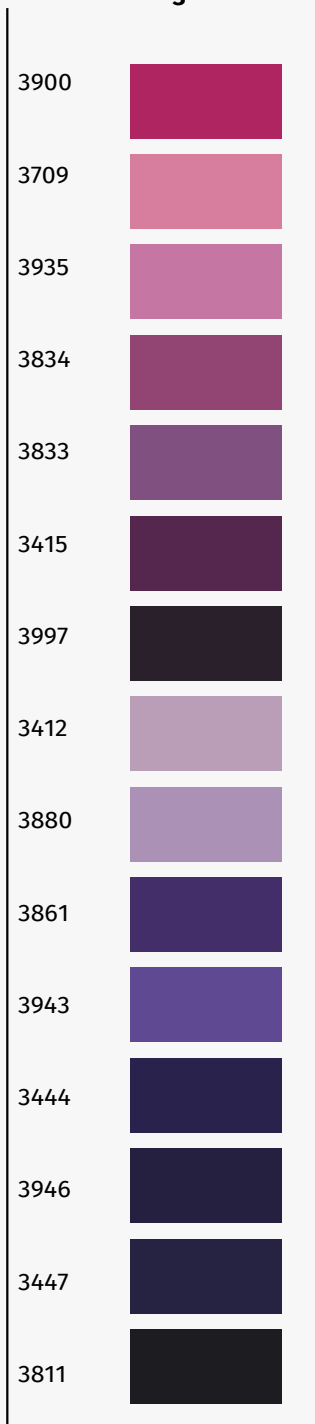
**No. 610**

Made in Germany  
**MADEIRA**®

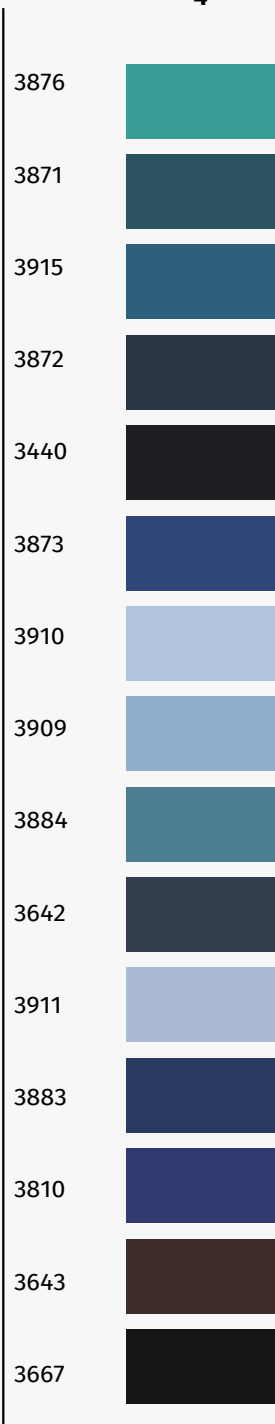
# BURMILANA 12



3



4



5

3460



3697



3996



3456



3785



3823



3825



3827



3908



3826



3893



3940



3931



3941



3821



6

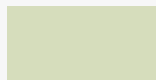
3854



3980



3899



3839



3903



3906



3495



3905



3898



3822



3916



3699



3904



3652



3820



**BURMILANA 12**

7

3470



3912



3853



3724



3473



3850



3855



3756



3475



3889



3840



3489



3791



3625



3490



8

3457



3477



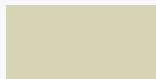
3808



3848



3888



3844



3843



3432



3441



3842



3841



3887



3434



3832



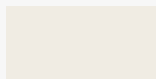
3831



**BURMILANA 12**

**9**

3890



3845



3923



3660



3736



3737



3735



3437



3439



3830



3686



3881



3837

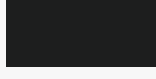


3838



3892

Black

**Mélangé****10**

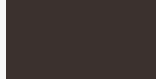
3749



3744



3351



3352



3986



3501



3882



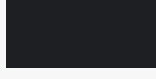
3641



3901



3644



3353



3354

**BURMILANA 12**

# BURMILANA CO 12

11

3001  
White

3003

3071

3060

3128

3084

3057

3058

3145

3129

3250  
Mélangé

3251  
Mélangé

3252  
Mélangé

3253  
Mélangé

3254  
Mélangé

3011

3164

3000  
Black

12

3232

3111

3112

3187

3213

3166

3042

3173

3096

3092

3097

3153

3255  
Mélangé

3242

3168

3244

3256  
Mélangé

3245

BURMILANA CO 12

**13**

3113	
3120	
3115	
3148	
3117	
3110	
3183	
3080	
3186	
3184	
3238	
3181	
3207	
3147	
3039	
3221	
3174	
3036	

**14**

3178	
3078	
3065	
3053	
3225	
3070	
3067	
3124	
3223	
3135	
3073	
3048	
3170	
3248	
3249	
3051	
3157	
3194	



## BURMILANA 12

Art. No. 813  
10 x 1.000 m



100/16

dtex 330 x 2  
den 300 x 2



147

50 % wool, 50 % acryl



## BURMILANA CO 12

Art. No. 816  
10 x 1.000 m



100/16

dtex 330 x 2  
den 300 x 2



72

50% cotton, 50 % acryl



Product Class I



**MADEIRA Garnfabrik**  
Rudolf Schmidt KG  
Zinkmattenstraße 38  
D-79108 Freiburg  
Germany

Tel. + 49 (0)761-510 40-0  
Fax + 49 (0)761-50 84 56  
[service@madeira.com](mailto:service@madeira.com)



[www.madeira.com](http://www.madeira.com)



# FIRE FIGHTER

No. 40

COLOR CARD 97

Flame resistant  
embroidery thread

Schwer entflammbares  
Stickgarn

Hilo para  
bordar ignífugo

Filato da  
ricamo ignifugo

Fil à broder  
ignifuge

Linha para bordar  
resistente ao fogo

Aleve dayanıklı  
nakış ipliği

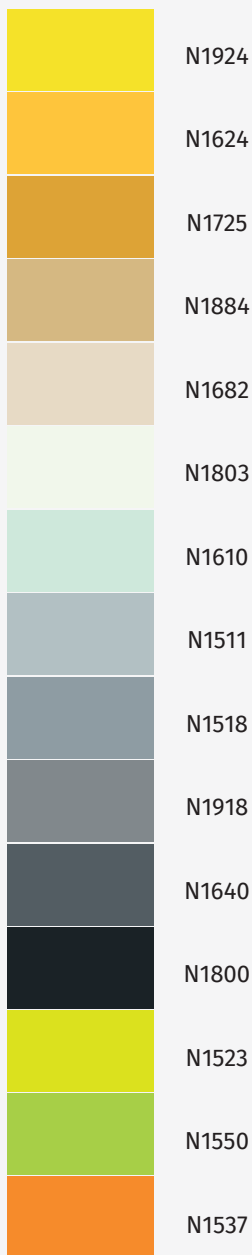
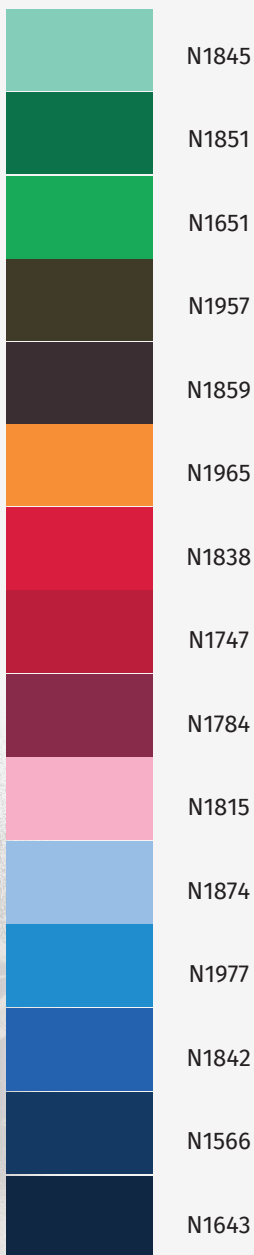
阻燃绣花线

- 100% ARAMID -

Made in Germany

**MADEIRA**®

COLOR CARD 97



We reserve the right to make modifications for the technical advancement of the product.

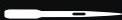
Needle recommendations are for standard fabrics & applications

# FIRE FIGHTER No. 40

Art. No. 922  
10 x 950 m



Art. No. 929  
10 x 2.500 m



75/11 - 80/12



dtex 130 x 2  
den 120 x 2



30 colours

- 100% Aramid -

Bobbin Thread

Art. No. 923  
10 x 5.000 m



100% Aramid



△ max. 20g/l active chlorine - max 30°C - max. 30min.



STANDARD  
100

95.0.4921  
Hohenstein HTTI

**MADEIRA Garnfabrik**  
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[www.madeira.com](http://www.madeira.com)



# CR Metallic

**Metallised  
Embroidery Threads**

**Metallisierte  
Stickgarne**

**Filati metallizzati  
da ricamo**

**Fils à broder  
métallisés**

**Hilos  
metalizados  
para bordar**

**Linhas  
metalizadas  
para bordar**

**Metalik  
nakış ipliği**

**金属绣花线**

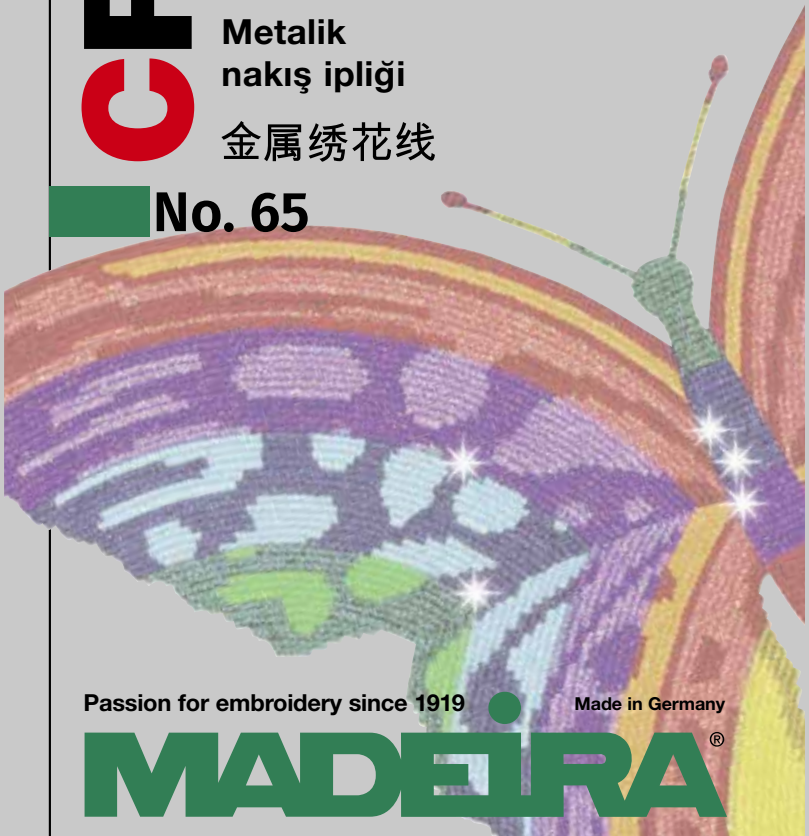
**No. 65**

All threads in this colour card are also ideal for decorative seams

Passion for embroidery since 1919

Made in Germany

**MADEIRA**®



# CR Metallic

## No. 40



4211  
quicksilver



4210  
chrome



4222  
white gold



4202  
palladium



4204  
antique gold



4203  
fine gold



4206  
pure gold



4208 \*  
gold nugget



4205  
sultan gold



4207  
gold medal



4201  
rose gold



4227  
smoky quartz



4228 \*  
copper



4229 \*  
bronze

## No. 40



4262  
platinum



4260  
black pearl



4272 \*  
onyx black



4271  
graphite



4261  
blue steel



4232  
moon stone



4267  
lapis lazuli



4238 \*  
cobalt



4237 \*  
sapphire



4233  
aquamarine



4234  
blue topaz



4265  
turquoise



4246  
beryll



4266 \*  
tourmaline

1

2500 m



2

2500 m



# CR Metallic

## No. 40



4240 \*  
tanzanite



4212 \*  
amethyst



4213  
coral



4219  
rose quartz



4294 \*  
begonia



4215 \*  
ruby



4214 \*  
jasper



4288 \*  
camelia



4298 \*  
fire opal



4226  
carneol



4217  
citrine



4252 \*  
malachite



4249  
jade



4258 \*  
emerald

## No. 20



2071  
graphite



2062  
platinum



2010  
silver



2022  
white gold



2004  
antique gold



2003  
fine gold



2008 \*  
gold nugget



2007  
gold medal



2027  
smoky quartz



2028 \*  
copper



2058 \*  
emerald



2065  
turquoise



2037 \*  
sapphire



2015 \*  
ruby



2013  
coral



2012 \*  
amethyst

3

2500 m



4

2000 m





# CR Metallic

## No. 40

dtex 230  
den 210

Art. No. 978  
10 x 2500 m



65 #9 - 75 #11

68% Polyester  
32% Metallised polyester

## No. 20

dtex 510  
den 460

Art. No. 975  
10 x 2000 m



80 #12/SAN8 - 90 #14

80% Textured polyester  
20% Metallised polyester



All colours washable at  
95°C except those marked

with \* 

OEKO-TEX®

CONFIDENCE IN TEXTILES

STANDARD 100

94.0.6007 HOHENSTEIN HTTI



Tested for harmful substances.  
[www.oeko-tex.com/standard100](http://www.oeko-tex.com/standard100)

**Product Class I**



Your MADEIRA distributor:

[www.madeira.com](http://www.madeira.com)

Made in Germany

# MADEIRA®



# F5 SUPERTWIST

**Metallised  
Embroidery  
Threads**

**Metallisierte  
Stickgarne**

**Filati metallizzati  
da ricamo**

**Fils à broder  
métallisés**

**Hilos  
metalizados  
para bordar**

**Linhas  
metalizadas  
para bordar**

**Metalik  
nakış ipliği**

**金属绣花线**

All threads in this color card are also ideal for decorative seams



Made in Germany

**MADEIRA**®

# Index of Colors · Farbnummern-Verzeichnis

## Index des numéros de coloris
















MADEIRA		MADEIRA		MADEIRA		MADEIRA		MADEIRA		MADEIRA		MADEIRA	
Colour	Column	Colour	Column	Colour	Column	Colour	Column	Colour	Column	Colour	Column	Colour	Column
Farbe	Streifen	Farbe	Streifen	Farbe	Streifen	Farbe	Streifen	Farbe	Streifen	Farbe	Streifen	Farbe	Streifen
Couleur	Colonne	Couleur	Colonne	Couleur	Colonne	Couleur	Colonne	Couleur	Colonne	Couleur	Colonne	Couleur	Colonne
412	6	437	6	481	6	3022	3	3071	4	4010	2	4070	2
413	6	438	6	482	5	3027	4	3091	3	4011	2	5002	2
415	6	439	6	483	6	3028	3	4001	1	4021	1	5003	2
422	5	441	5	484	5	3030	3	4002	1	4022	1	5004	2
423	5	442	5	3010	4	3031	3	4003	1	4026	1	5005	2
424	5	452	6	3012	4	3033	3	4004	1	4027	1	5006	2
425	5	457	6	3013	4	3037	3	4005	1	4028	1	5007	2
426	5	460	5	3014	4	3042	4	4006	1	4029	1	5010	2
427	5	465	6	3015	4	3044	4	4007	1	4044	2	5011	2
428	5	466	6	3020	4	3060	3	4008	1	4060	2		
429	5	470	5	3021	4	3070	3	4009	1	4061	2		

# SUPERTWIST

MADEIRA		MADEIRA		MADEIRA		MADEIRA		MADEIRA		MADEIRA		MADEIRA	
Colour	Column	Colour	Column	Colour	Column	Colour	Column	Colour	Column	Colour	Column	Colour	Column
Farbe	Streifen	Farbe	Streifen	Farbe	Streifen	Farbe	Streifen	Farbe	Streifen	Farbe	Streifen	Farbe	Streifen
Couleur	Colonne	Couleur	Colonne	Couleur	Colonne	Couleur	Colonne	Couleur	Colonne	Couleur	Colonne	Couleur	Colonne
12	10	30	8	58	9	227	7	275	11	308	12	339	13
13	10	31	8	65	9	228	7	278	11	309	12	340	13
14	9	32	8	66	9	251	7	282	11	310	12	341	13
15	9	33	9	67	9	252	7	283	11	311	12	347	14
16	10	34	10	71	8	253	7	287	11	312	12	349	14
17	10	35	10	111	10	254	7	288	11	313	12	351	14
18	10	36	10	113	10	255	7	289	11	315	12	353	14
19	10	37	9	114	9	256	7	290	11	316	14	354	13
20	10	38	10	115	9	257	7	291	11	317	14	355	14
21	7	39	10	120	10	258	7	300	12	318	14	356	14
22	7	40	9	123	9	260	8	301	12	319	14	360	12
23	7	41	8	126	8	261	8	302	12	320	14	371	13
24	7	42	8	138	10	262	8	303	12	322	14	375	13
25	7	43	8	140	10	263	8	304	12	327	13	384	14
26	8	44	8	155	9	264	8	305	12	329	13	385	13
27	9	51	9	225	7	272	11	306	12	330	13	387	13
28	8	52	9	226	7	274	11	307	12	332	13	392	13
29	8	57	9										

# FS


## No. 40 PURE SILVER

	<b>4022</b> white gold
	<b>4002</b> gold 2
	<b>4009</b> gold nugget
	<b>4004</b> gold 4
	<b>4003</b> gold 3
	<b>4006</b> gold 6
	<b>4008</b> gold 8
	<b>4005</b> gold 5
	<b>4007</b> gold 7
	<b>4001</b> gold 1
	<b>4026</b> amber
	<b>4021</b> rose gold
	<b>4027</b> copper 2
	<b>4028</b> copper 1
	<b>4029</b> bronze

## No. 40 PURE SILVER

	<b>4010</b> silver
	<b>4011</b> aluminium
	<b>4044</b> titanium
	<b>4061</b> platinum
	<b>4060</b> black pearl
	<b>4070</b> carbon

## No. 50 PURE SILVER

	<b>5011</b> aluminium
	<b>5010</b> silver
	<b>5002</b> gold 2
	<b>5004</b> gold 4
	<b>5005</b> gold 5
	<b>5006</b> gold 6
	<b>5003</b> gold 3
	<b>5007</b> gold 7

1

1.000 m  5.000 m 

2

1.000 m  5.000 m 

# FS

## No. 30



**3091**  
diamond



**3070**  
carbon



**3060**  
black pearl



**3031**  
silver 31



**3030**  
silver 30



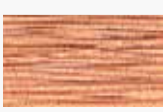
**3022**  
white gold



**3033**  
gold 33



**3037**  
gold 37



**3028**  
copper



**3071**  
onyx black



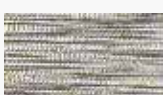
**3044**  
quicksilver



**3042**  
titanium



**3010**  
platinum



**3020**  
palladium



**3012**  
gold dust



**3014**  
gold nugget



**3013**  
fine gold



**3015**  
gold medal



**3021**  
rose gold



**3027**  
soft copper

3

2.500 m



5.000 m



4

2.500 m



# FS

## No. 20



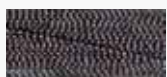
423  
white gold



422  
gold dust



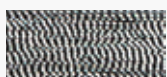
441  
silver dust



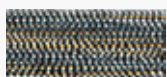
470  
carbon



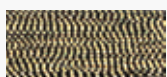
460  
black pearl



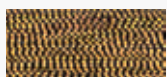
442  
antique silver



484  
golden silver



424  
antique gold



425  
sultan gold



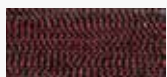
482  
tiger eye



427  
amber



428  
copper



429  
bronze



426  
brocade



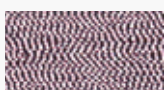
481  
peacock



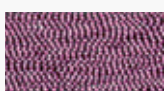
483  
coral fish



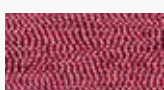
412  
tanzanite



413  
rose quartz



439  
garnet



415  
ruby



437  
sapphire



438  
cobalt



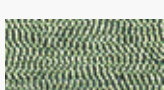
466  
blue topaz



465  
turquoise



457  
emerald



452  
malachite

5

≈ 550 m  
20 g



≈ 2.750 m  
100 g



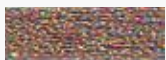
6

≈ 550 m  
20 g



# SUPER TWIST

## No. 30



**256**  
mystic gold



**257**  
golden green



**255**  
chinese gold



**258**  
bishop gold



**251**  
antique gold



**225**  
gold dust



**22**  
white gold



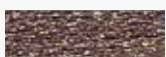
**24**  
palladium



**25**  
gold nugget



**254**  
brass



**252**  
old brass



**253**  
sultan gold



**23**  
pure gold



**21**  
gold medal



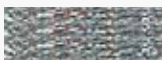
**226**  
golden linen



**227**  
rose gold



**228**  
brocade



**260**  
antique silver



**44**  
titanium



**41**  
silver



**42**  
chromium



**264**  
black pearl



**262**  
carbon



**71**  
graphite



**261**  
granite



**263**  
blue steel



**32**  
sky silver



**43**  
cadmium



**31**  
rose silver



**126**  
cameo gold



**26**  
amber



**28**  
copper



**29**  
old copper



**30**  
bronze

7

1.000 m



5.000 m



8

1.000 m



5.000 m





# SUPER TWIST

## No. 30



**33**  
moonstone



**67**  
turquoise



**37**  
crystal blue



**66**  
beryl



**65**  
malachite



**58**  
tourmaline



**155**  
jade



**57**  
emerald



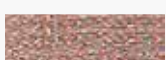
**52**  
glamour green



**51**  
heliodor



**123**  
peridot



**114**  
tiger eye



**27**  
citrine



**14**  
fire opal



**40**  
jasper



**15**  
ruby



**115**  
garnet



**36**  
lapis



**35**  
blue topaz



**34**  
aquamarine



**138**  
tanzanite



**38**  
sapphire



**12**  
amethyst



**140**  
petunia



**16**  
campanula



**111**  
fuchsia



**19**  
azalea



**39**  
persian rose



**18**  
begonia



**113**  
lilac



**13**  
magnolia



**120**  
coral rose



**20**  
camellia



**17**  
crimson

9

1.000 m



5.000 m



10

1.000 m

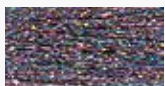


5.000 m



# SUPER TWIST

## multi-color



**290**  
peacock



**291**  
twilight



**289**  
horizon



**288**  
savannah



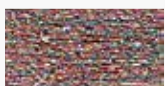
**287**  
lagoon



**282**  
scarab



**275**  
rainbow



**283**  
lizard



**272**  
parrot



**274**  
coral fish



**278**  
dragon fly

## opal-color



**360**  
opal



**313**  
smoky quartz



**312**  
oyster



**311**  
pearl



**300**  
diamond



**302**  
rose quartz



**301**  
blue crystal



**303**  
lemon quartz



**305**  
lime



**304**  
melon



**306**  
anemone



**307**  
lavender



**308**  
clematis



**309**  
orchid



**315**  
peach



**310**  
apricot

11

1.000 m



5.000 m



12

~ 900 m

20 g



5.000 m





# SUPER TWIST

## crystal-color



**371**  
crystal



**385**  
ivory



**387**  
ash white



**341**  
asphalt



**340**  
old lace



**354**  
sea gull



**330**  
violet blush



**327**  
sky blue



**392**  
ice blue



**329**  
ocean wave



**375**  
lake blue



**332**  
purple rose



**339**  
pink lily

13

1.000 m 

## crystal-color



**318**  
alabaster



**316**  
berry



**319**  
eggplant



**320**  
tangerine



**353**  
caramel



**317**  
nectar



**356**  
rock candy



**384**  
sand



**355**  
corn



**322**  
champagne



**347**  
green tea




**349**  
mint



**351**  
bamboo

14

1.000 m 

# FS

## Metallic

### No. 50

dtex 150  
den 135

Art. No. 987

5 x 1.000 m

Art. No. 988

10 x 5.000 m



55% metallised polyester  
45% polyamide

65#9 - 75#11

### No. 40

dtex 220  
den 200

Art. No. 985

5 x 1.000 m

Art. No. 986

10 x 5.000 m



40% metallised polyester  
35% polyamide  
25% paper

65#9 - 75#11

### No. 30

dtex 320  
den 290

Art. No. 979

10 x 2.500 m

Art. No. 980

10 x 5.000 m



55% polyester  
45% metallised polyester

80#12/SAN8 - 90#14

### No. 20

dtex 360  
den 320

Art. No. 981

5 x 20 g

Art. No. 974

10 x 100 g



80% viscose  
20% metallised polyester

100#16

## SUPER TWIST

### No. 30

dtex 180  
den 160

Art. No. 983

5 x 1.000 m

5 x 20 g opal-color



Art. No. 982

10 x 5.000 m



70% polyamide  
30% metallised polyester

80#12/SAN8 - 90#14

#### MADEIRA Garnfabrik

Rudolf Schmidt KG

Zinkmattenstraße 38

D-79108 Freiburg

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